**AMENDMENTS TO THE CLAIMS** 

This listing of claims will replace all prior versions and listings of claims in the

application:

**LISTING OF CLAIMS:** 

1. (previously presented): A LCD device comprising:

a first substrate on which pixels are arranged;

a second substrate coupled to the first substrate with a sealing member in such a way as

to form a gap between the first and second substrates;

a liquid-crystal layer formed in the gap, the liquid crystal layer being confined by the

sealing member; and

spacers arranged in the liquid-crystal layer;

wherein the first substrate has a display region for displaying images, the display region

being defined to include the pixels;

wherein the first substrate has a non-display region formed outside the display region, the

non-display region being located between the display region and the sealing member;

wherein the spacers are located in a first part of the liquid-crystal layer corresponding to

the display region while none of the spacers are located in a second part of the liquid-crystal

layer corresponding to the non-display region; and

further comprising a depression formed on an inner surface of the first or second

substrate;

2

AMENDMENT UNDER 37 C.F.R. § 1.116

Application No.: 10/629,650

wherein the depression is located in the second part of the liquid-crystal layer, and the

Attorney Docket No.: Q76784

depression constitutes a buffer space which receives extra liquid crystal from the liquid crystal

layer; and

wherein the depression is substantially vacant except for the extra liquid crystal.

2-4. (canceled).

5. (previously presented): The device according to claim 1, wherein TFTs are arranged

on the first substrate in such a way as to be electrically connected to the respective pixels, and a

dielectric layer is formed on the first substrate to cover the TFTs and the pixels;

and wherein the depression is formed in the dielectric layer.

6. (previously presented): The device according to claim 1, wherein a dielectric layer is

formed on the second substrate;

and wherein the depression is formed in the dielectric layer.

7. (previously presented): The device according to claim 1, wherein one of the first and

second substrates comprises a transparent plate and the depression is formed on an inner surface

of the plate.

8. (previously presented): The device according to claim 1, wherein when the non-

display region has a width L (um) and the gap in the display region has an average value d (um),

the depression has a height H satisfying a relationship of

3

AMENDMENT UNDER 37 C.F.R. § 1.116

Application No.: 10/629,650

 $H \ge (1/2) \times (1000 + L) \times [0.02d + [L \times (0.02d/1000)]]/L (\mu m).$ 

9. (previously presented): The device according to claim 1, wherein the spacers are

pole-shaped and formed on one of the first and second substrates.

10. (previously presented): The device according to claim 1 wherein the depression

Attorney Docket No.: Q76784

forms a step between the display region and the non-display region.

11-20. (canceled).

21. (previously presented): The device according to claim 1, further comprising a dielec-

tric overcoat layer on at least a portion of the second substrate;

wherein at least a portion of the dielectric overcoat layer in the second part of the liquid-

crystal layer is selectively etched to remove portions of the dielectric overcoat layer and form the

depression.

22-23. (canceled).

24. (previously presented): The device according to claim 1, wherein the spacers

comprise a plurality of discrete spacers.

4

AMENDMENT UNDER 37 C.F.R. § 1.116 Attorney Docket No.: Q76784

Application No.: 10/629,650

25. (previously presented): The device according to claim 1, wherein the spacers comprise a plurality of discrete spacers arranged in a matrix with a plurality of rows and columns.

26. (previously presented): The device according to claim 25, wherein the spacers are pole-shaped.

27-29. (canceled).